IOM FDV-AC1

PNEU - ELECTRIC ACTUATION WITH REMOTE RESET DELUGE VALVE

Installation **O**peration & **M**aintenance manual

Fire Protection

RAPHAEL VALVES INDUSTRIES

FDV-AC1 –Pneu-Electric Actuated with Remote Reset Basic Deluge Valve

Description

This deluge system is based on the Raphael's FDV valve, equipped with Pneu-Electric actuated control trim. The FDV valve installed, have a range of optional materials and coating to fulfill operation condition needed, but the system function principle stays unchanged: Two detection systems, pneumatic and electric installed in series, operate a pneumatic actuator. In fire situation, each of them by its own can change the actuator's state, drain the FDV control chamber and open the FDV deluge valve.

Opening the emergency valve, overcomes all conditions and open the deluge valve immediately.

This system is suitable for water spray pipelines with open nozzles.

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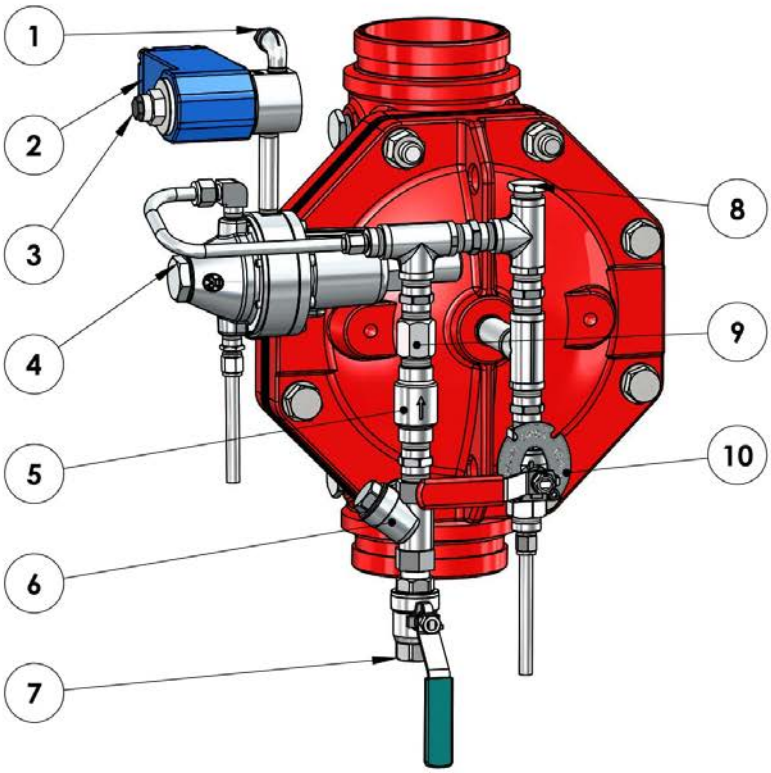
Parts list

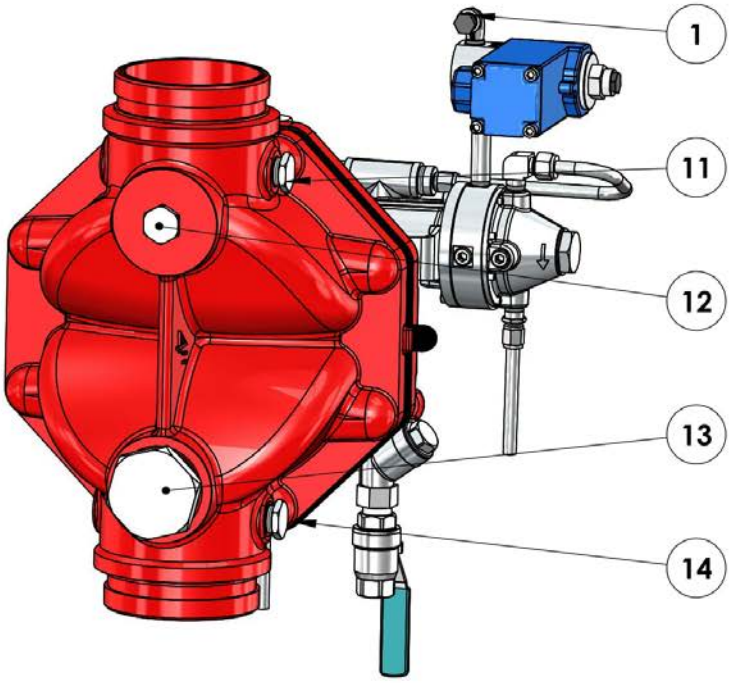
1. – PAV-2 sense chamber (plugged, 1/4" NPT female)
2. – 3 way solenoid valve
3. – Air supply & dry pilot connection (plugged, 1/4" NPT female)
4. – PAV-2 pneumatic actuator
5. – Check Valve
6. – "Y" Strainer
7. – Trim Pressure Supply Valve
8. – control chamber pressure gauge connection (plugged, ½" NPT female)
9. – Orifice
10. – Emergency valve
11. – Downstream side port (plugged, ½" NPT) for optional acc. List [1]
12. – Downstream drain port (1/2" NPT) for optional acc. List [1]
13. – Upstream drain port for optional acc. List [2]
14. – Upstream side port (plugged, ½" NPT) for optional acc. List [2]

Lists of optional accessories for plugged ports:

List[1] – Downstream pressure gauge, WMA – water motor alarm, MADV – manual automatic drain valve, drain valve.

List [2] - Upstream pressure gauge, Drain valve.





Operation (Reference Figure 1)

SET position:

Water is supplied by the trim supply valve (**7**), "Y" strainer (**6**), check valve, flows through the Orifice (**9**), and fills the FDV's control chamber. Pressurized water in the valve's control chamber gets trapped by the check-valve (**5**), by the PAV-2 actuator (**4**) and by the closed emergency valve (**10**), maintaining the deluge valve in closed position. The pressurized air in the dry pilot line passe through the solenoids open ports (**2**) holds the PAV-2 actuator in its CLOSE state and consequently, the FDV deluge valve is kept close.

Fire Situation

When one or more of the automatic sprinklers located along the dry pilot line gets subjected to flames heat and blows-open, air escapes and the pilot line depressurizes. The drop of pressure passes the solenoid and is sensed by the PAV-2 diaphragm at the sense chamber.

Alternatively, an electric detection system senses flames heat and triggers the main control board. the main board transmits an electric signal to the solenoids coil change its state and vent the sense chamber of the PAV-2 actuator and simultaneously, blocks the Dry pilot line.

Either way the pressure drop in the PAV-2 sense chamber, shifts the device to its OPEN state. Water from the FDV's control chamber drain and the valve open.

Opening the Emergency valve (**14**), bypasses all terms, drains the FDV control chamber and opens the deluge valve immediately.

Reset Position

The Initiating a system reset requires the replacement of all the dry pilot line's blown-open automatic sprinklers.

Alternatively, the electrical alarm system must be reset, and the solenoid coil should be de-energized. These processes enable pressurizing the dry pilot line and setting the PAV-2 in its initial CLOSE state.

It is recommended to drain the sprinklers pipeline by opening the ball valve connected to the FDV's downstream drain port (if equipped). Otherwise, unscrew the 1.2" plug and drain the line.

Installation (Reference Figure 2)

1. This system is supplied pre-assembled and factory pre-adjusted, including the PAV-2 actuator, that is adjusted according to the dry pilot set air pressure. Any change carried out at the system's trim components adjustments or order, pipe and tubes length or ports for axillary connection sizes, will affect the system operation and therefore, prohibited.

2. The system cannot be installed at a location where it might be subjected to freezing temperatures.

3. Sufficient room around the system location should kept enabling assembly/disassembly and maintenance work.
4. It should be taken by account that water will be drained during regular maintenance on a routine base, during periodical tests procedures and when operating in fire situation. Therefore, a drainage plan should be considered.

5. The system described, is to be mounted vertically only. Systems with identical operation but for horizontal installation are marked with a prefix "H", e.g. HFDV-AC1.

6. The downstream pipe connected to the FDV valve at a horizontal mount, must be supported firmly to prevent the pipeline's weight to be loaded on the system's valve.

7. Any use of pipe/thread reduction-fittings installed at open ports designated for axillary components, (like water motor alarm, alarm pressure switch, trim pressure supply, Dry pilot pipeline, FDV valve's drains, etc.), is prohibited.

8. All connections to water supply, alarms etc. And other optional equipment should be done in accordance with **figur 1**:

   * (**11**) – Pressure switch connection port (all ½" NPT female)
   * (**11**) – Water motor alarm connection
   * (**11**) – MADV manual automatic drain valve
   * (**11 & 14**) – Pressure gauges connections
   * (**2**) – Air supply and dry pilot line (1/4" NPT female)

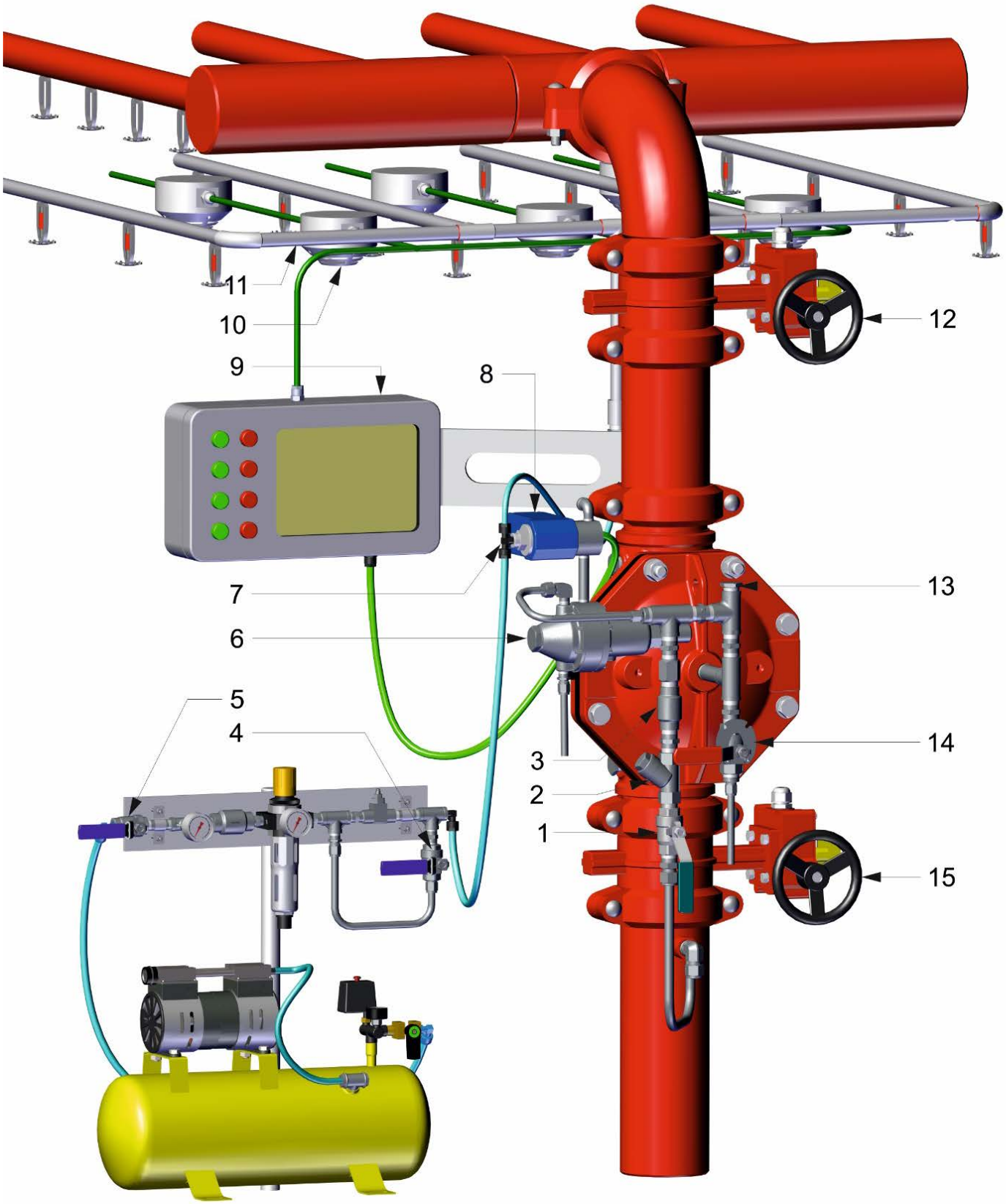
9. Remove plastic plugs 1/4" from ports **1** & **3**.

10. The FDV valve should be installed with the flow arrow marked on the valve's body, in the proper direction.

Installation parts list

(reference - figure 2)

1. Trim supply valve (1/2” NPT female)
2. Y Strainer
3. Check valve
4. Needle valve bypass ball valve at the ASK
5. Air supply ball valve at the ASK
6. PAV-2 Pneumatic Actuator Valve 2 way.
7. Air supply from ASK & Dry pilot line connection (temporary plugged)
8. Solenoid valve
9. Main Control hub
10. Electrical heat sensor
11. Dry pilot line
12. Downstream separation valve (butterfly or OS&Y valves).
13. Control chamber pressure gauge port (plugged)
14. Manual Emergency valve
15. Upstream separation valve (butterfly or OS&Y valves).


11
10
9
8
12
7
6
13
5
4
14
3
2
1
15

The system is ready for the "**fire situation simulation**".

Commissioning the system - Phase 2

Fire Situation Simulation (Reference Drawing - figure 2)

The procedure described, should be carried out after the system was pressurized and a comprehensive leakage inspection was commissioned.
Energizing the solenoid can simulate a fire situation and cause the system to response by opening the FDV deluge valve.

NOTICE:

Prior to any stoppage of the fire protection system, a fire patrol should be placed in the area covered by the interrupted system.

Prior to generating any test procedures, turning on false alarms or turning off the alarm system, the local safety personnel and the close central fire station must be reported.

(Reference drawing - figure 2)

1. Make sure the downstream separation valve (**13**) is close

2. Make sure that the downstream drain port (**12 fig 1**) is open. Unscrew the ½" plug.

3. **Actuated by the dry pilot line**: Open the inspector's valve (at the end of the dry pilot line **11** – not illustrated) and vent the pilot line. The pilot's pressure drop will cause the PAV-2 actuator to open and drain the FDV's control chamber. Consequently, the FDV deluge valve will open.

4. Observe the downstream drain port. A significant stream of water should flow out.
   If ok, close the inspector's valve at the end of dry pilot line and wait until the line gets pressurized to air set pressure. The process can be expedited by temporary opening the needle valve bypass ball valve (**4**) at the ASK.

5. **Actuated by the Heat/Smoke detection sensors**: initiate a false alarm for the Heat/Smoke detection sensors at the control board. The solenoid valve (**8**) needs to be energized and the pressurized air in the PAV-2 sense chamber need to be vented through the solenoid's open to atmosphere port (**1 figure 1**)

6. Consequently, the FDV valve will open, and a significant stream of water should flow out of the open downstream drain port (**12 figure 1**).

System is ready for re-setting and placing in service.

Commissioning the system - phase 3.

Resetting & placing in service (Reference Drawing - figure 2)

The procedure described, should be carried out after any periodic operational test - simulated or real fire situation. After a real fire situation, replace all blown-open sprinklers before pressurizing the pilot line.

Resetting after a Fire Situation <u>Simulation</u>:

1. Close the Upstream Butterfly valve (**15**)
2. Close the trim pressure supply (**1**).
3. Close the inspector's valve (at the end of dry pilot line **11**) and / or turn off the fault alarm for the Heat/Smoke detection sensors (**10**) at the control board (**9**). Make sure the dry pilot line became pressurized to set pressure.
4. Disassemble the "Y" strainer (**2**) and clean its screen. Re-assemble the strainer.
5. Open the pressure supply valve (**1**) and make sure there is no leakage or dripping out of the open downstream drain port. If ok, re-install the plug.
6. The Upstream Butterfly valve (**15**) and the downstream butterfly valve (**12**) should be opened gradually.

Resetting after a <u>Real</u> Fire Situation:

1. Close the Upstream Butterfly valve (**15**)
2. Close the trim pressure supply (**1**).
3. Close the air supply ball valve at the ASK (**5**)
4. All the Dry pilot line's blown-open sprinklers must be replaced (**11**).
5. When done, open the air supply ball valve at the ASK (**5**). The dry pilot line needs to be pressurized to set pressure. The process can be expedited by temporary opening the needle valve bypass ball valve (**4**) at the ASK.
6. Disassemble the "Y" strainer (**2**) and clean its screen. Re-assemble the strainer.
7. Open the pressure supply valve (**1**).
8. Open the Upstream Butterfly valve (**15**) gradually, then open the downstream butterfly valve (**12**).

System is in SET state and placed in service.

Maintenance

Prior to any stoppage of the fire protection system, a fire patrol should be placed in the area covered by the interrupted system.
Prior to generating any test procedures, turning on false alarms or turning off the alarm system, the local safety personal and the close central fire station must be notified.

The Maintenance and inspection procedures are based on the relevant chapters at the NFPA 25.

Daily Inspection

Make sure that the deluge valve's heating system (If equipped), functions correctly and that the Fire protection valve surrounding temperature is 4°C min.

Monthly Inspection

1. Observe the FDV deluge valve and its trim for external damage: observe the trim piping and hose connections for leakage or damage.

2. Verify that the upstream and downstream separation butterfly valves (**15** & **12**) and the Trim pressure supply valve (**1**) are in fully open position.

3. If the valve is nor equipped with a drain valve, the downstream port needs to be unplugged, and the downstream pipeline need to be drain. Make sure there is no leakage or dripping.

Annual test procedure

1. Conduct the monthly test & inspection procedure.

2. Perform the procedure described in chapter - **Commissioning the system - phase 2. -** Fire Situation Simulation. Check the system's proper operation.

3. Follow the procedure described in chapter - **Commissioning the system - phase 3.** - Resetting & placing in service, chapter ***Resetting after a Fire Situation Simulation.***

Every 5 years inspection procedure

This major inspection and maintenance procedure includes the removal of the trim, the dismantling of the FDV's valve cover and a performance of a comprehensive internal part examination. Then, the relevant trim accessories should be replaced, After the completion, the Annual maintenance procedure is to be conducted.

1. Close the upstream butterfly valve (**15**) and the trim pressure supply valve (**1**).
2. Open both upstream and downstream drain ports plugs and drain the valve. Drain the FDV's control chamber using the Emergency valve (**14**).
3. Turn off or disconnect all relevant electrical.
4. Release all relevant tubes, fitting nuts and the central union pipe connection (if equipped) at valves cover centre.
5. Remove and disassembled front trim.
6. Remove all the FDV's cover bolts. The cover will hang on its studs (4" DN100 valve size and up). Release both nuts and remove the cover carefully.
7. Observer the internals of the valve and cover for excessive scale residuals, foreign particles, damaged coating (rust, cracks, or pealing).
8. Worn or damaged parts should be replaced. Consult Raphael's local representative or the service department for any maintenance issue or part replacement issue.
9. Replace the Diaphragm. The identification tongue should point to the valve's stamped size side (from top view – at the left side).
10. Reinstall the valve's cover: use the Anti-seize paste supplied in the maintenance kit for bolts and nuts pre-installation lubrication. Tight it in accordance with **"Bolt's torque moments table".**
11. Reinstall the front trim carefully: avoid causing twists or dents on bent tubes and do not overtight the compression fitting's nuts.
12. When the system is fully re-assembled, perform the "**Commissioning the system - phase 1** - Filling and pressurizing the system" procedure.
13. Perform the **Annual test procedure.**

Bolt's Torque Moments Table

Valve size	1.5"	2"	2.5"	3"	4"	6"	8"	10"
Torque lb/ft	22	29	36	54	65	72	87	118

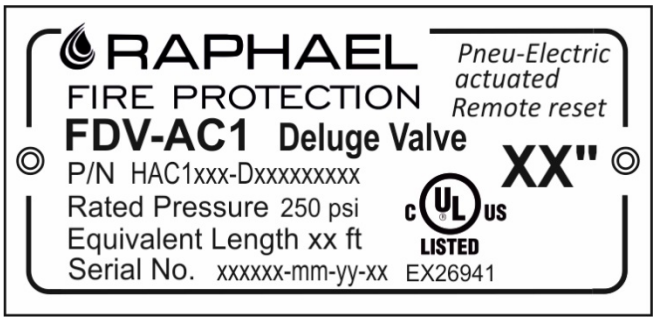
Equivalent pipe length for FDV deluge valves

Valve size	Equivalent length value ft (m)
1.5"	11 (3.6)
2"	24 (7.3)
2.5"	25 (7.6)
3"	28 (8.5)
4"	31 (9.4)
6"	46 (14)
8"	72 (21.9)
10"	117 (35.6)

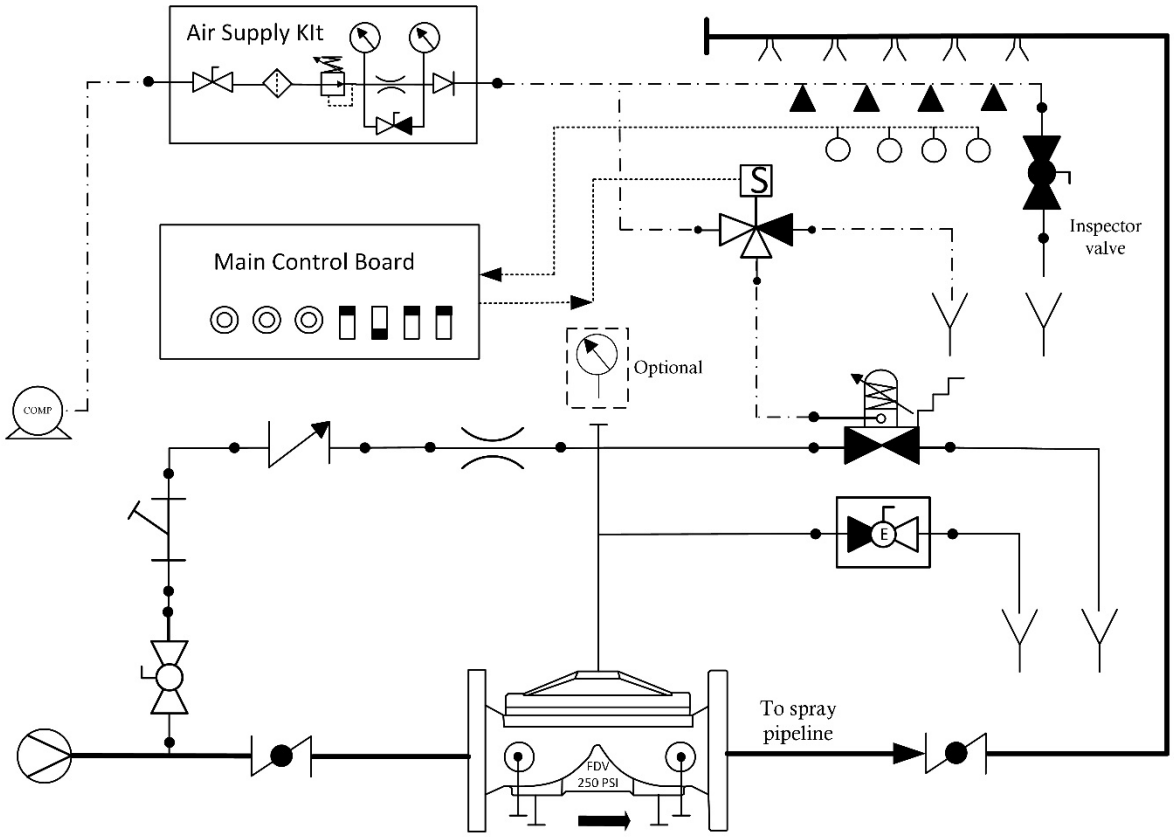
Marking

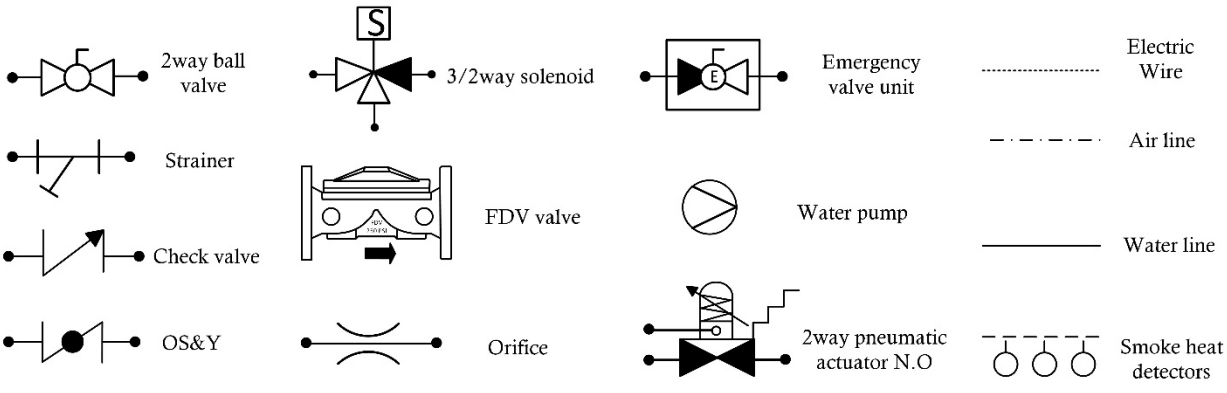
The FDV valves are marked by a laser engraved, black anodized, 0.8mm (0.031”) thick metal plate, riveted to the valve’s cover.

- *Company name and trademark.*
- *Short description (Italic letters)*
- *Application’s type*: FDV-AC1 – Pneu - Electric actuated, Remote Reset with
- (P/N) *The Application’s part number*: System properties–Valve properties
- *Rated pressure*: 250 psi
- *Equivalent Length*: reference table - page 11.
- *Serial Number*: Work order number-MM-YY-Number in batch 01-99
- *The UL listing mark & QR code:* EXxxxxx
- *The FM approved mark*
- *The Application’s* diameter in inch: XX”



Pneu - Electric actuated, Remote Reset FDV Deluge valve
Type: **FDV-AC1**





RAPHAEL, founded in 1949, is the first Israeli manufacturer of water control valves. RAPHAEL´s research department constantly strives to introduce new and innovative products and solutions for water control systems including water works, fire-protection and irrigation systems.

RAPHAEL

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